

SAFEOFLOORS Stone Catalyst/Activator

Dear Customer,

Below is a table for the dosage of catalyst. The catalyst should be added to the part A only and then mixed for approximately 1 minute until completely homogenized.

At this point you can resume with the normal mixing of the parts A&B as per usual installation practices.

Please note these values are approximate, so we urge caution and to start with a lower amount and build up accordingly as temperature, humidity and direct sunlight all have influences over the cure.

The dosage instructions below apply to a set of binder of 7.5 kg (part A: 3.75 kg + part B: 3.75 kg).

Dosage (ml)	Wet Edge Time* (hrs)		
	5°	15°	25°
2-component binder			
No addition	24	12	6
0 - 5	14	7	3.5
5 - 10	9	4.5	2.25
10 - 15	6.5	3	1.5
15 - 20	5	2.5	1.25
20 - 30	2	1	0.5

* "Wet Edge Time" refers to the time window during which the material remains workable before hardening.